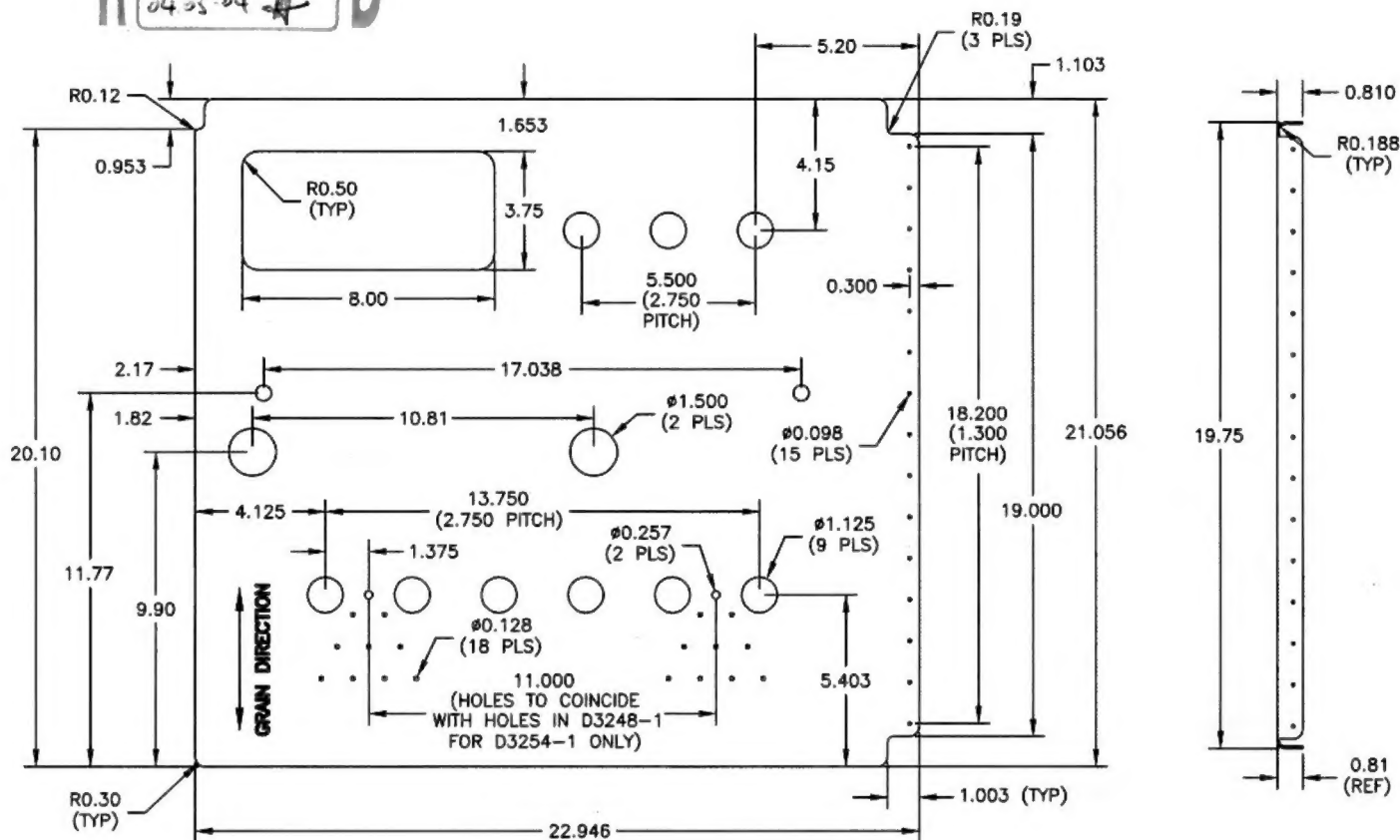


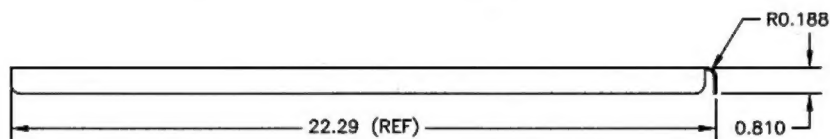
**DART**

DESIGN <i>RT</i>	DRAWN BY <i>RT</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. A
CHECKED <i>OP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3254	SHEET 1 OF 1
DATE 04.04.06	TITLE SIDE (DUAL BATTERY RACK)	SCALE 1:6	
A	04.04.06	NEW ISSUE	

**RELEASED**  
04-05-04 *[Signature]*

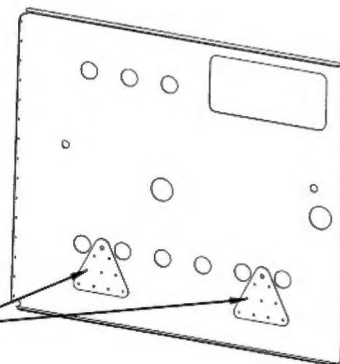


### D3254-1/-2 FLAT PATTERN



### D3254-1 BEND DETAIL (SHOWN) D3254-2 OPPOSITE

INSTALL D3248-1  
USING MS20470A4-5  
RIVETS



### D3254-041

#### NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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